**UltraGRID**<sup>®</sup>

# **Ceiling Systems**



# UltraGRID<sup>®</sup> A unique ceiling grid system solution



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### **UltraSTEEL**®

The unique advantages of UltraGRID®

### **UltraGRID**<sup>®</sup>

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Utilising Hadley Group's patented UltraSTEEL® process, Hadley UltraGRID® exposed ceiling grid systems offer distinct performance advantages over all other ceiling grid systems, underpinned by extensive technical and design support from Hadley Group's in-house structural experts.

Suitable for installation in most office, retail, showroom, public and private sector environments **UltraGRID®** systems can accommodate a variety of lay-in ceiling tiles.

### The unique advantages of UltraGRID®

Setting **UltraGRID**<sup>®</sup> aside as unique are the numerous performance advantages delivered as a result of the **UltraSTEEL**<sup>®</sup> process, a technological breakthrough, which is added to **UltraGRID**<sup>®</sup> as part of the manufacturing process.

The **UltraSTEEL**<sup>®</sup> process effectively doubles the thickness of the raw material, thereby optimising the performance of **UltraGRID**<sup>®</sup> ceiling systems in a number of ways;



- Reduces the need to use heavier gauge materials thereby saving up to 20% on raw materials, increasing cost-effectiveness
- Greater load carrying performance and tensile strength
- Increases resistance to buckling and compression
- By achieving strength without the weight of a heavier gauge, UltraGRID<sup>®</sup> is easier to handle which is especially useful when working at height
- UltraSTEEL<sup>®</sup> products have proven, superior, fire resistance
- The dimpled surface of **UltraGRID**<sup>®</sup> also reduces noise transmission through ceilings
- Screw retention is also improved as each screw is in contact with a material thickness greater than the nominal gauge of the steel
- After loading UltraGRID® also has a greater memory and spring tension with a 31% reduction in permanent deformation compared to the same gauge steel without the UltraSTEEL® process





### The UltraGRID<sup>®</sup> System

Aesthetically pleasing with clean, strong lines, **UltraGRID**<sup>®</sup> is also compatible with all types of services including light fittings, air conditioning units and sprinkler systems therefore can be specified with confidence.

#### Structural performance

Performance is governed by the limit of deflection criteria, recommended in ASTM C635; Standard Specification for the Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings. Accommodation of light fittings requires extra hangers at corners.



### Load carrying performance

This graph illustrates the load carrying performance of two identically dimensioned products, one produced using the **UltraSTEEL**® process in a reduced gauge and one plain. The **UltraSTEEL**® product not only carries a higher load, but is also stiffer.

# Improved memory and spring tension characteristics

Sections manufactured using the **UltraSTEEL**<sup>®</sup> process have a greater ability to return to their original form after loading.

Permanent Deformation

ion Deformation

### **Enhanced screw retention**

The **UltraSTEEL**<sup>®</sup> cross-section ensures that every screw is in contact with a material thickness greater that the nominal gauge of the steel, resulting in a significant increase in the torque required to strip-out the screw.



**Reduced** noise transmission

The dimpled surface can reduce the

transmission of noise.

Screw contact with UltraSTEEL®

Nominal steel gauge





A comparison between two samples from the same original coil indicates a 31% reduction in permanent deformation.





### Improved fire test performance

Fire test performance in a studded wall application shows that **UltraSTEEL**® performs significantly better in both stability, integrity and insulation.

#### **Fire Resistance**

All fire resistance tests conducted upon UltraGRID<sup>™</sup> ceiling profiles involve a loaded steel beam in-accordance with BS476: Part23: 1987 Clause 5.



### UltraGRID® 3815 Metric System



Component	(A) Length (mm)	Quantity. Per Box	Kg Per Box	Metres. Per Box	
Main Tee	3600	30 28		108	
c =	500	100	10	<i>(</i> <b>)</b>	
Cross Tee	500	120	12	60	
Cross Tee	600	120	15	72	
Cross Tee	1000	120	26	120	
Cross Tee	1200	120	29	144	
Wall Angle	3600	40	23	144	
Shadow Angle	3800	30	22	108	

### Ceiling grid load carrying information

#### Maximum Gross Ceiling Weight

Once hanger spacings have been established calculate the maximum ceiling weight for the Main Tee from the graph, and the Cross Tee from the chart.

The maximum gross ceiling weight allowable is the lower of the two values.





### UltraGRID® 3324 Metric System





Component	(A) Length (mm)	Quantity. Per Box	Kg Per Box	Metres. Per Box
Main Tee	3600 25 25		25	90
Cross Tee	500 75		9	37.5
Cross Tee	600	600 75		45
Cross Tee	1000	75	18	75
Cross Tee	1200 75 23		23	90
Wall Angle	3600	40	23	144
Shadow Angle	hadow Angle 3600		23	108

### UltraGRID<sup>®</sup> 3824 Metric System



Component	(A) Length (mm)	Quantity. Per Box	Kg Per Box	Metres. Per Box	
Main Tee	3600	25 28		90	
Cross Tee	500	75	9	37.5	
Cross Tee	600	75 11		45	
Cross Tee	1000	75 18		75	
Cross Tee	Tee 1200		23	90	
Wall Angle	3600	40	23	144	
Shadow Angle	3600	30	23	108	

### Ceiling grid load carrying information

#### Maximum Gross Ceiling Weight

Once hanger spacings have been established calculate the maximum ceiling weight for the Main Tee from the graph, and the Cross Tee from the chart.

The maximum gross ceiling weight allowable is the lower of the two values.





### Ceiling grid load carrying information

#### Maximum Gross Ceiling Weight

Once hanger spacings have been established calculate the maximum ceiling weight for the Main Tee from the graph, and the Cross Tee from the chart.

The maximum gross ceiling weight allowable is the lower of the two values.







# UltraGRID® 3815 Imperial System



Component	(A) Length (feet)	Quantity. Per Box	lbs Per Box	Feet. Per Box	
Main Tee	12	12 30 61		360	
Cross Tee	-	-	-	-	
Cross Tee	2	120	33	240	
Cross Tee	-	-	-	-	
Cross Tee	4	120	64	480	
Wall Angle	10	40	51	490	
Wall Angle	12	40	51	400	
Shadow Angle	12	30	49	360	

### Ceiling grid load carrying information

#### Maximum Gross Ceiling Weight

Once hanger spacings have been established calculate the maximum ceiling weight for the Main Tee from the graph, and the Cross Tee from the chart.

The maximum gross ceiling weight allowable is the lower of the two values.





# UltraGRID® 3324 Imperial System





Component	(A) Length (feet)	Quantity. Per Box	lbs Per Box	Feet. Per Box	
Main Tee	12	25	55	300	
Cross Tee	-	-	-	-	
Cross Tee	2	75	24	150	
Cross Tee	-	-	-	-	
Cross Tee	4	75	51	300	
				·	
Wall Angle	12	40	51	480	
Shadow Angle	12	30	49	360	

### UltraGRID<sup>®</sup> 3824 Imperial System



Component	(A) Length (feet)	Quantity. Per Box	lbs Per Box	Feet. Per Box	
Main Tee	12	25 62		300	
	1				
Cross Tee	-	-	-	-	
Cross Tee	2	75	24	150	
Cross Tee	-	-	-	-	
Cross Tee	4	75	51	300	
Wall Angle	12	40	51	480	
Shadow Angle	12	30	49	360	

### Ceiling grid load carrying information

#### Maximum Gross Ceiling Weight

Once hanger spacings have been established calculate the maximum ceiling weight for the Main Tee from the graph, and the Cross Tee from the chart.

The maximum gross ceiling weight allowable is the lower of the two values.





### Ceiling grid load carrying information

#### Maximum Gross Ceiling Weight

Once hanger spacings have been established calculate the maximum ceiling weight for the Main Tee from the graph, and the Cross Tee from the chart.

The maximum gross ceiling weight allowable is the lower of the two values.







### UltraGRID<sup>®</sup> Slot Detail



# Angle & Trim







## Recommended UltraGRID® Dimensions

The recommended UltraGRID dimensions, in accordance with ASTM C635, have been stated below. Test procedures and deflection limits for a direct hung, light duty system have been used to declare recommended grid layouts relative to the metal grid profiles only. Capacities of tiles and ancillary components not supplied by Hadley Industries should be recommended by relevant suppliers. All testing has been carried out at Hadley Industries, research and product development department.

Main Tee Profile Dimension	Hanger Spacing	Main Tee Spacing	Cross Tee Spacing	Load at Limiting Deflection	Test Result in Accordance
[Height X Width]	mm	mm	mm	Ν	with ASTM C635
	1800	1200	1200	68	pass
	1800	1200	600	65	pass
	1800	600	1200	69	pass
Hadley UltraGRID®	1800	600	600	69	pass
38X24	1200	1200	1200	116	pass
	1200	1200	600	116	pass
	1200	600	1200	116	pass
	1200	600	600	124	pass
	1800	1200	1200	60	pass
	1800	1200	600	55	pass
Hadley UltraGRID®	1800	600	1200	65	pass
38X15	1800	600	600	64	pass
	1200	1200	600	103	pass
	1200	600	600	100	pass
	1800	1200	1200	43	pass
Hadley UltraGRID®	1800	1200	600	51	pass
33X24	1800	600	1200	53	pass
	1800	600	600	52	pass

This information herein is confidential and copyright property of Hadley Industries design and development department. Hadley Industries or its associated companies can accept no liability and this information should be checked by a qualified structural engineer before use.



# Product Ordering References

Example Main Tee 3824M100



Main Tee					
Metric	Imperial				
3815 M 100	3815 I 6				
3815 M 150	-				
3824 M 100	3824   6				
3824 M 150	-				
3324 M 100	3324   6				
3324 M100	3324   6				
3324 M 150	-				

#### Example Cross Tee 2824M600



Cross Tee					
Cross Tee	Imperial				
2824 M 400	2824 I 24				
2824 M 500	2824   48				
2824 M 600	-				
2824 M 900	-				
2824 M 1000	-				
2824 M 1200	-				
2815 M 400	2815 I 24				
2815 M 500	2815 I 48				
2815 M 600	-				
2815 M 900	-				
2815 M 1000	-				
2815 M 1200	-				

### 8 Manufacturing Centres Worldwide



Hadley Group's heritage may be in the heart of the UK Midlands yet geography has never been a constraint to our growth and globalisation.

Today, with eight manufacturing centres serving contracts and licence agreements on five continents and in 36 countries, we are firmly 'on the map' - a truly international business, in every way with an unerring focus on practical ingenuity.

With dedicated teams strategically based where economic development is moving forwards, we have the capability to innovate; meeting local and bespoke needs within almost every sector, from construction (steel framing and profiles), shop fitting and vehicle sections to agricultural products, fencing and PVCu windows and doors.



#### **Customer Care**

At Hadley we have shaped our business around adding value for our customers; understanding their diverse needs and, through local expertise, market insight and manufacturing capabilities, delivering beyond expectation.

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Hadley Group is the UK's largest manufacturer of cold rolled metal profiles with 46 dedicated rolling mills and a global reach spanning five continents. Today, with seven manufacturing centres serving contracts and licence agreements on five continents and in 36 countries, Hadley Group is a truly international business in every way with an unerring focus on practical ingenuity.

#### Originality

Hadley Group Technology is the largest in-house cold roll forming technology academy in the UK. Hadley Group is protected from imitation via intellectual property rights to 145 of its products and processes assuring the integrity of our portfolio. Amongst these is **UltraSTEEL**<sup>®</sup> which has a global patent, with 1 billion metres produced annually both in house and under licence.

### Experience

Our industrial heritage spans 50 years. Our loyal and skilled workforce understands how to create long term, positive relationships with customers who trust Hadley Group to advise, innovate, manufacture and deliver.

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